

CUTOUT FOR TOOLSETTER

6X THRU BORES FOR L-BRACKETS
(NOTED WITH 'L' ENGRAVING)

1/4-20 UNC THRU TYP (1/4" PLATES)
[M6x1.0 THRU TYP (M6 PLATES)]

6X THRU BORES FOR 4MM DOWELS
(NOTED WITH '+' ENGRAVING)

6X THRU BORES FOR MOUNTING 4TH AXIS UNIT
(NOTED WITH RECTANGLE ENGRAVING)

0.750 TYP (1/4" PLATES)
[20.00mm TYP (M6 PLATES)]

8.740
7.283
4.197
0.413
0.000

0.000
0.413

5.807

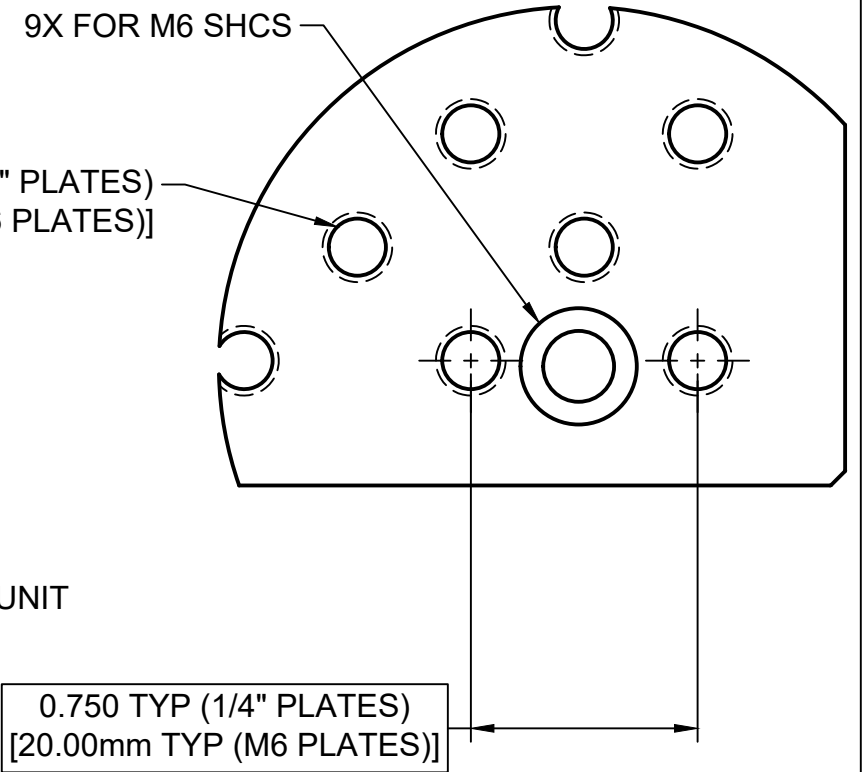
11.122
12.047

A


0.001A

0.700^{+0.020}_{-0.030}

DETAIL A SCALE 3:2



ALL DIMENSIONS IN INCHES (UNLESS OTHERWISE SPECIFIED).
Tolerances not listed subject to specifications on <https://saundersmachineworks.com/pages/fixture-plate-faq>

	PROJECT			REV
	SMW Fixture Plates			
	TITLE			1
	Makera Carvera Air 12" x 8.4" 6061 Aluminum Fixture Plate			
APPROVED	SIZE	CODE	DWG NO	1
CHECKED	B		S1988 S1989	
DRAWN Alex Pinson 1/28/2025	SCALE 1:2		WEIGHT	SHEET 1/1