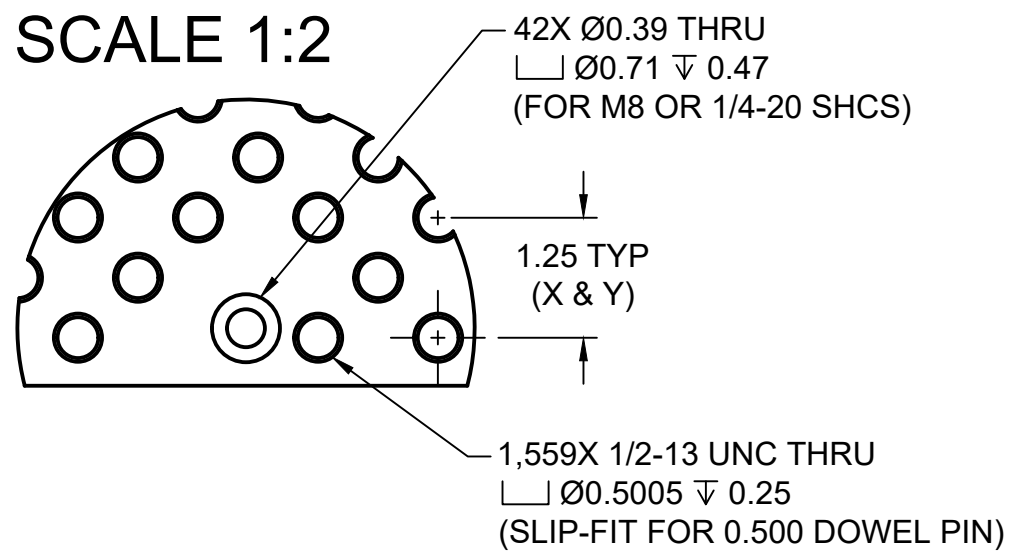
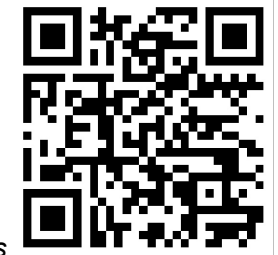


- MOUNTING LOCATIONS:**
- b. RA10037+ (1/4-20 INTO VACUUM T-SLOTS)
  - c. RA10025-RA10036 (M8 THREADS INTO MACHINE FRAME)
  - d. UNUSED, AVAILABLE FOR ADDITIONAL SUPPORT IF MOUNTING DIRECTLY TO FRAME WITHOUT VACUUM TABLE

**DETAIL A  
SCALE 1:2**



\*Given overhangs are based on the most recent machine table data made available to SMW. Always verify compatibility with your specific machine and generation.



ALL DIMENSIONS IN INCHES (UNLESS OTHERWISE SPECIFIED).  
Tolerances not listed subject to specifications on <https://saundersmachineworks.com/plate-tolerances>

	PROJECT			REV
	SMW Fixture Plates			
	TITLE			2
	Tormach 24R			
51.5" x 26" x 1" Fixture Plate Set			SIZE	CODE
APPROVED	B	S1081   S1679	DWG NO	
CHECKED				
DRAWN Alex Pinson 3/20/2026	SCALE 1:6	WEIGHT	SHEET 1/1	